

ORDER NO. RD-764

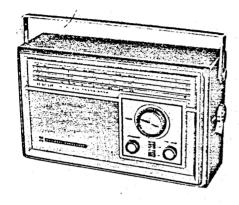


Service Manual

4-BAND PORTABLE RADIO

R-4418 MODEL





Frequency Range:

MW 525~1605 kHz (571~187m) SW₁ 1.6~4.5 MHz (187~66.7m) SW₂ 4.5~12 MHz (66.7~25.0m) SW₃ 12~26.1 MHz (25.0~11.5m)

Intermediate Frequency: Sensitivity:

 30μ V/m for 50mW Output SW1 30μ V/m for 50mW Output SW2 30μ V/m for 50mW Output SW2 30μ V/m for 50mW Output SW3 30 µV/m for 50mW Output

Power Output: Power Source:

1W Maximum

Power Consumption:

1W Maximum
AC 110V/220V 50-60Hz or
6V (Four "D" Size Flashlight Batteries)
(NATIONAL UM-1 or equivalent)
4W (AC Only)
10cm (4") PM Dynamic Speaker
296(Wide) ×186(High) ×99.5(Deep)mm
(11½"×756"×3¾")
2kg. (4 lb. 6.5 oz.) without batteries
Speaker - 80
Fambone Jack - 80

Speaker: Dimensions:

Weight: Impedance:

Earphone Jack - 80 Phono Jack - 470kΩ

TO REMOVE CHASSIS

. Remove four (4) control knobs from cabinet.

2. Open the cabinet back cover by removing the two hooks on the lower part of the back cover.

3. Remove four (4) red chassis cover screws.

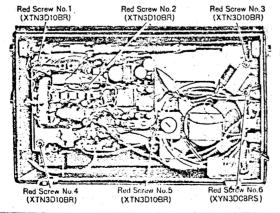
Pull out plugs

5. Remove six (6) red chassis screws, nos. 1~6, as illustrated in figure.

To remove chassis completely, unsolder lead wires to speaker, battery, EXT. antenna & earth terminals and remove earphone, phono jack and AC cord from cabinet.

7. To reassemble, reverse the above procedure.

When mounting fine tuning knob, set red marking of the fine tuning shaft facing up and insert fine tuning knob onto the shaft, setting knobs dot to the center of red marking.



DIAL CORD INSTALLATION GUIDE

Remove dial back plate.

2. Dial cord length is 130cm (51 3/6").

3. Tuning gang is positioned at minimum capacity.

Arrows (1~9) indicate correct order and direction of installation dial cord.

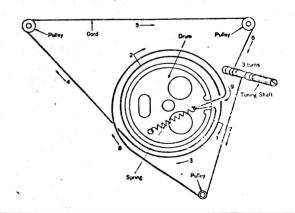
5. Cement dial cord ends.

TO MOUNT DIAL POINTER

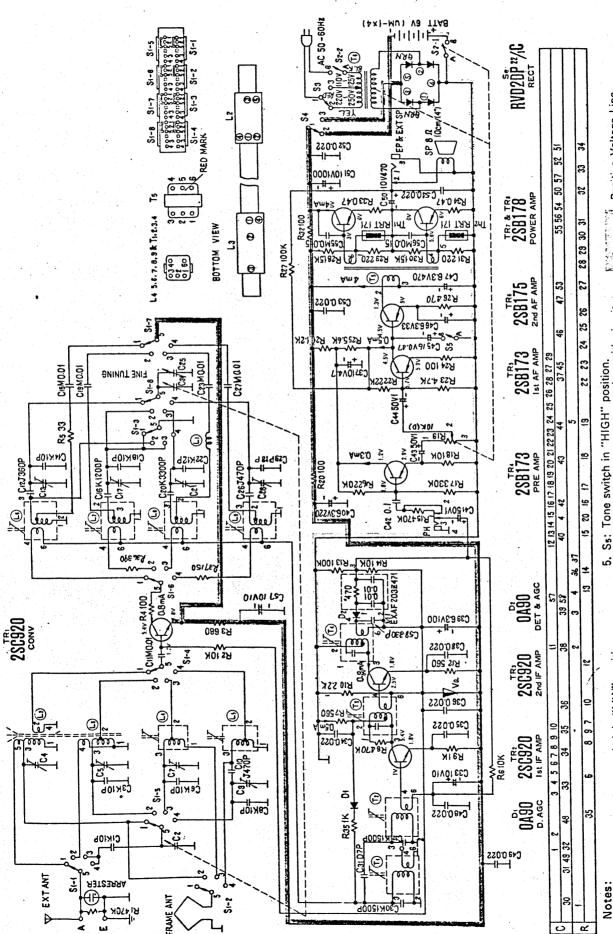
1. Set tuning gang fully closed position.

2. Set dial pointer to start point of dial back plate.

3. Attach dial cord to dial pointer.







1. S1-1~S1-7: Band selector switch in "MW" position.
2. S2-1. S2-2: Power source switch in "OFF" position.
3. S3: Voltage selector switch in "220~250V" position.
4. S4: AC-BATTERY selector switch in "BATTERY" position. Band selector switch in "MW" position.

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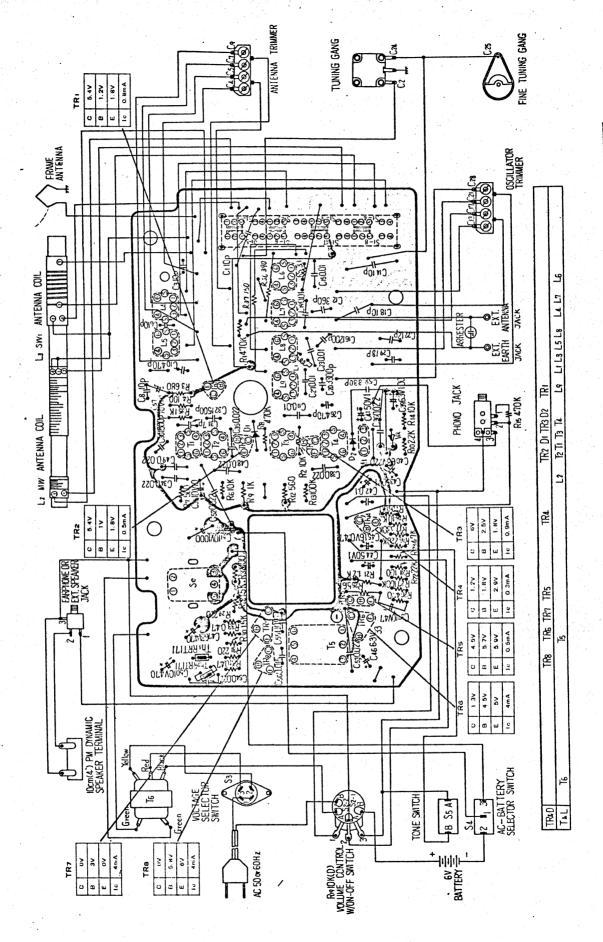
Positive Voltage Line

Negative Voltage Line

E

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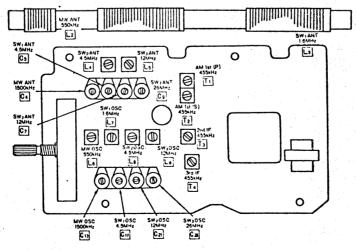


- Notes:

 1. Set volume control to maximum.
 2. Set tone switch to high.
 3. Set band selector switch to MW.
 7. Output of signal generator should Set band selector switch to MW, SW₁, SW₂ or SW₃.

 Output of signal generator should be no higher than a
- Set AC-battery selector switch to battery.
 Set fine tuning to center.
 Set power source voltage to 6 volts DC.

. SIGNAL GENER	RATOR	RADIO DIAL	INDICATOR			
CONNECTIONS	FREQUENCY	SETTING (VTVM or (DISTANCE) SCOPE)		THEMTSULDA	REMARKS	
		MW ALI	GNMENT			
Fashion loop of several turns of wire and radiate signal into loop of receiver.	455 kHz 30% Mod. with 400 Hz.	Point of non- interference. (on/about 600 kHz)	Output meter across voice coil.	T ₁ (1st IFT)(P) T ₂ (1st IFT)(S) T ₃ (2nd IFT) T ₄ (3rd IFT)	Adjust for maximum output.	
u /	550 kHz	550 kHz [10.0mm (%")]	"	Ls (OSC Coil) (+)L2 (ANT Coil)	Adjust for maximum output, Adjust (L2) I moving coil bobbin along ferrite core.	
Andrews Comments	1600 kHz	1600 kHz [96.3mm (3%")]		C13 (OSC Trimmer) C4 (ANT Trimmer)	Adjust for maximum output. Repeat steps (2) and (3).	
••		SW1 ALI	GNMENT			
"	1.6 MHz	1.6 MHz [3.3mm (½")]	,,	L7 (OSC Coil) (*)L3 (ANT Coil)	Adjust for maximum output. Adjust L ₃ by moving coil bobbin along ferrite core.	
"	4.5 MHz	4.5 MHz [103.0mm (41/6")]	"	C ₁₇ (OSC Trimmer) C ₅ (ANT Trimmer)	Adjust for maximum output. Repeat steps (4) and (5).	
* Cement antenna bob	bin with wax aft					
		SW2 ALI	GNMENT			
Stand frame antenna and radiate signal to frame antenna.	4.5 MHz	4.5 MHz [3.3mm (½")]	## ### ### ### ### #### ##############	La (OSC Coil) L4 (ANT Coil)	Adjust for maximum output.	
,	12 MHz	12 MHz [103.0mm (4½")]	"	C21 (OSC Trimmer) C7 (ANT Trimmer)	Adjust for maximum output. Repeat steps (6) and (7).	
		SW3 AL	IGNMENT			
,,	12 MHz	12 MHz [3.3mm (½")]	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Le (OSC Coil) Le (ANT Coil)	Adjust for maximum output.	
"	26 MHz	26 MHz [103.0mm (41/6")]	"	C28 (OSC Trimmer) C9 (ANT Trimmer)	Adjust for maximum output. Repeat steps (8) and (9).	

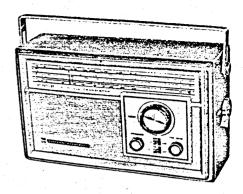


Alignment Points



REPLACEMENT PARTS LIST RADIO MODEL R-441B

- NOTES: 1. Part numbers are indicated on most mechanical parts. Please use this Part number for parts orders.
 - 2. Sindicates the New Parts.
 - 3. A-C rank: A rank parts will cover 80% of repair needs. A+B rank parts will cover 95% of repair needs. C rank parts are less necessary.
 - 4. Please use the *Price" column as desired.
 - 5. These parts are illustrated on pages according to their reference numbers.



Price	Remarks	Per Set	Description	Part No.	Ref:No.
		(Pcs.)			•
1 		DIODES		T	
	A	3	Converter & 1st, 2nd IF Amplifier	2SC920	TR _{1,2,3}
	A	2	Pre Amplifier & 1st AF Amplifier	2SB173	TR _{4.5}
	Α	1 1	2nd AF Amplifier	2SB175	TR ₆
	Α	2	Power Amplifier (push-pull)	2SB178	TR _{7.8}
	Α	2	Detector & AGC, D.AGC	0A90	D _{1,2} •
					•
	ER	ECTIFI	THERMISTORS AND R		
	Α	2	.Temperature Compensator	RRT171	Th _{1,2}
	A 9	1	Operation Compensator	EYV320D1R2J2	Va
	Α	1	Rectifier	RVD2DP22/1C	Se
	RS	ORME	COILS AND TRANSF		
	В	1	Choke Coil	RLQY75S-5	Lı
	Α	1	MW, SW ₁ Antenna Coil	RLF5G61	L2.3
	Ŋ A	1 (SW ₂ Antenna Coil	RLA3B18-T	L ₄
	Ŋ A	1 (SW ₃ Antenna Coil	RLA3B21-T	L ₅
	Ñ A	1 (MW Oscillator Coil	RLO2B73-M	L6 .
	Ŋ A	1 .	SW ₁ Oscillator Coil	RLO3B36-M	L1 /
	№ A	1	SW ₂ Oscillator Coil	RLO3B37-M	L ₈
	N A	_ 1	SW ₃ Oscillator Coil	RLO3B35-M	L ₉
	Α	2	1st IF Transformer	RLI2B152-M	T _{1.2}
	Α ,	1	2nd IF Transformer	RLI2B250-M	T ₃
	Α	1	3rd IF Transformer	RLI2B451-M	T ₄
	Α	1	Input Transformer, $P = 3K\Omega : S = 400\Omega$	RLT3F35	T ₅
	№ A	1	Power IF Transformer	RLT5J73	T ₆

R-441B

Ref.No. Part No.		Description		Remarks	Price	
		RESISTORS	(Pcs.)		· .	
R4, 20, 24, 32	ERD14VK101	100Ω . ¼Watt, ±10%, Carbon	4	В		
R _{7,12}	ERD14VK561	560Ω . ¼Watt, ±10%, Carbon	2	B		
R ₃	ERD14VK681	680Ω , ¼Watt, ±10%, Carbon	1.	В		
R _{29,31}	ERD14VK221	220Ω , ¼Watt, ±10%, Carbon	2	В		
R ₅	ERD14VK330	33Ω , ¼Watt, ±10%, Carbon	1	В		
R9, 35	ERD14VK102	1KΩ, ¼Watt, ±10%, Carbon	2	В		
R _{28, 30}	ERD14VK152	1.5KΩ. ¼Watt, ±10%, Carbon	2	B ,		
R ₁₀	ERD14VK222	2.2KΩ , ¼Watt, ±10%, Carbon	1	В		
R ₂₃ ,	ERD14VK472	4.7KΩ , ¼Watt, ±10%, Carbon	1	B		
R ₂₅	ERD14VK562	5.6KΩ . ¼Watt, ±10%, Carbon	1 1	В		
R ₂₁ •	ERD14VK122	1.2KΩ, ¼Watt, ±10%, Carbon	1	A B B B		
R ₂₂	ERD14VK223	22KΩ , ¼Watt, ±10%, Carbon	1	. B		
R _{2.6.18}	ERD14VK103	10KΩ . ¼Watt, ±10%, Carbon	3	В		
R _{13.27}	ERD14VK104	100KΩ . ¼Watt, ±10%, Carbon	2	В		
R ₁₆	ERD14VK224	220KΩ . ¼Watt, ±10%, Carbon	1	В		
R ₁₇	ERD14VK334	330KΩ , ¼Watt, ±10%, Carbon	1	84 B 12 , 1		
R _{1.8}	ERD14VK474	470KΩ , ¼Watt, ±10%, Carbon	2	В		
R14	ERD14TK103	10KΩ . ¼Watt, ±10%, Carbon	1	В		
R ₁₅	ERD14TK474	470KΩ , ¼Watt, ±10%, Carbon	1	В		
R _{33.34}	ERM12PKR47	0.47Ω , ½Watt, ±10%, Wire	2	В		
R ₂₆	ERD14VK471	470Ω . ¼Watt, ±10%, Carbon	1	В		
R ₃₇	ERD14TK151	150Ω . ¼Watt, ±10%, Carbon	1	В		
R ₃₆	ERD14TK391	390Ω , ¼Watt, ±10%, Carbon	1	same B and		
		VARIABLE RESIST	TOR			
R ₁₉	EVCB0LL25D14	10KΩ (D), Volume Control	1	⊗ A		
	<u> </u>	CAPACITORS				
C ₃₁	ECCD05070DC	7mmf, 50WV, ±0.5mmf, Ceramic	1	С		
C1, 3.6. 8. 14. 15	ECCD05100KC	10mmf, 50WV, ±10%. Ceramic	6	С		
C ₂₂	ECCD05120KC	12mmf, 50WV, ±10%, Ceramic	1	С		
C ₂₉	ECCD05180KC	18mmf, 50WV, ±10%, Ceramic	1	С		
C11,15,19, 23, 27	ECKE05103MY	0.01mfd, 50WV, ±20%, Ceramic	5	С		
C34, 35, 36, 38, 48, 49, 52, 53, 54	ECKE05223P	0.022mfd. 50WV, ± ¹⁰⁰ %, Ceramic	9	С		
C _{10, 26}	ECQS1471JZ	470mmf. 125WV. ±5%. Styrol	2	С		
C ₁₂	ECQS1361JZ	360mmf, 125WV, ±5%, Styrol	1	С		
C _{30,32}	ECQS1152KZ	1500mmf, 125WV, ±10%, Styrol	2	c		

					
Ref.No.	Part No.	Description	Per Set (Pcs.)	Remarks	Price
16	ECQS05122KZ	1200mmf, 50WV, ±10%, Styrol	1	С	
20	ECQS05332KZ	3300mmf, 50WV, ±10%, Styrol	1	С	
55.56	ECQG05153MZ-N	0.015mfd, 50WV, ±20%, Polyester	2	С	
42	ECQG05104MZ-N	0.1mfd, 50WV, ±20%, Polyester	1	c	
45	ECAG16ER47	0.47mfd, 16WV, Electrolytic	1	В	
46	ECEA6V33	33mfd, 6.3WV, Electrolytic 1 B			
 39	ECEA6V100	100mfd, 6.3WV, Electrolytic	1	В	
240	ECEA6V220	220mfd, 6.3WV, Electrolytic	1	В	
C47	ECEA6V470	470mfd, 6.3WV, Electrolytic	1	В	
 233.57	ECEA10V10	10mfd, 10WV, Electrolytic	2	В	
C ₅₁	ECEA10V1000	1000mfd, 10WV, Electrolytic	1	В	
C41!43.44	ECEA50V1	1 mfd, 50WV, Electrolytic	3	В	
C ₃₇	ECEA10V47	47mfd, 10WV, Electrolytic	1	В	
C ₅₀	ECEA10V470	470mfd, 10WV, Electrolytic	1	В	
 C ₅₈	ECCD05331K	330mmf, 50WV, ±10%, Ceramic	1	С	
•	•				
		VARIABLE CAPAC	ITORS		
C _{2, 24}	PVC2K20N	Tuning Gang	1	A	
		raining during			3 1
		Trimmer	2	Α	
C4.5.7.9.13. 17.21.28	RCV4T-16M	Trimmer Fine Tuning Gang	2	A	
C4.5.7.9.13. 17.21.28		Trimmer Fine Tuning Gang	2	A	
C4.5.7.9.13. 17.21.28	RCV4T-16M	Fine Tuning Gang	1	A	
C4.5.7.9.13. 17.21.28 C25	RCV4T-16M ECV1YW02D49	Fine Tuning Gang COMPONENT COME	1	A	
C4.5.7.9.13. 17.21.28 C25	RCV4T-16M	Fine Tuning Gang	1 BINATIO	A	
C4.5.7.9.13. 17.21.28	RCV4T-16M ECV1YW02D49	Fine Tuning Gang COMPONENT COME 0.01 mfd,×2, 470Ω	1 BINATIO	A	
C4.5.7.9.13. 17.21.28 C25	RCV4T-16M ECV1YW02D49 EXAF203Z471	Fine Tuning Gang COMPONENT COME	1 BINATIO	A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1-	RCV4T-16M ECV1YW02D49 EXAF203Z471	Fine Tuning Gang COMPONENT COME 0.01 mfd,×2, 470Ω SWITCHES Band Selector Switch	BINATIO	A PN B	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1-	RCV4T-16M ECV1YW02D49 EXAF203Z471	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES	BINATIO	A B B	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A: RSR12A	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch	1 1 1 1 1 1	A PN B N A A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1-	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A: RSR12A RSS107-1	Fine Tuning Gang COMPONENT COME 0.01 mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch	1 1 1 1 1 1	A B A A A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A: RSR12A RSS107-1	Fine Tuning Gang COMPONENT COME 0.01 mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch	1 1 1 1 1 1	A B A A A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A: RSR12A RSS107-1	Fine Tuning Gang COMPONENT COME 0.01 mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch Tone Switch	1 1 1 1 1 1	A B A A A	
C4.5,7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4 S5	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A RSR12A RSS107-1 RSS71	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch Tone Switch SPEAKER	1 1 1 1 1 1 1	A B A A A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4 S5	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A RSR12A RSS107-1 RSS71	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch Tone Switch SPEAKER	1 1 1 1 1 1 1	A B A A A	
C4.5,7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4 S5	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A: RSR12A RSS107-1 RSS71 EAS10P70SA	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC-BATTERY Selector Switch Tone Switch SPEAKER 10cm(4") PM Dynamic Speaker, 8Ω	1 1 1 1 1 1 1	A B A A A	
C4.5.7.9.13. 17.21.28 C25 M1 S1-1~S1- S3 S4 S5	RCV4T-16M ECV1YW02D49 EXAF203Z471 RSR21A RSR12A RSS107-1 RSS71	Fine Tuning Gang COMPONENT COME 0.01mfd,×2, 470Ω SWITCHES Band Selector Switch Voltage Selector Switch AC—BATTERY Selector Switch Tone Switch SPEAKER 10cm(4") PM Dynamic Speaker, 8Ω CABINET	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	B A A A A	

R-441B

Ref.No.	Part No.	Description	Per Set (Pcs.)	Remarks	Pri	ce
	RMA248	Bracket, Frame Antenna M'tg.	2	C	page 1	
	RMA249	Bracket, Frame Antenna M'tg.	2	С		
-•:	RJS22-2	Jack, EXT. Antenna & Earth	ntenna & Earth 2 B			
	RJS23	Terminal, EXT Antenna & Earth	2	В		
:A3	RDH234	Back Plate, Dial	1	В		
CA ₄	RKD3850	Scale, Dial	1	В		
:A5	RKH33 ·	Handle, Cabinet	1	В		
:As	RKT28	Metal Fitting, Handle M'tg.	2	C		
	RBY45S	Bracket, Handle M'tg.	. 2	С		
CA7	RGB295-1	Badge, NATIONAL PANASONIC Mark	1	A A P C		
CAa	RGC860	Escutcheon	1	8 B		
CA ₃	RGK332	Indicating Plate	1			
CA:o	RGM1630	Metal Grille	1	profession B		
CA11	RGX430	Ornament	1	В		
	RJB1015	Tube, Battery	1	В		
	RJB1018	Cover, Battery Tube	1	С		
	RMB6-3S	Bracket, Battery	1	С		
•	XSN3D10S	Screw, Bracket M'tg.	1	С		
CA:2	RBN46	Knob, Volume & Fine Tuning	2	A		
CA:3	RBT130	Knob, Tuning	1	A		
CA:4	RBS19A	Knob, Band Selector	.41	⊗ A	e ^t	
		CHASSIS				
	RJA30	AC Cord, Power Source	1	В		
	RJJ70	Jack, Phono	1	В		
	RJJ78	Jack, Earphone	1	В		
	RJC102	Terminal, Battery, ⊕ Side	1	С		1.
	RJC502	Spring, Battery, ⊖Side	1	В		
	RUV112A	Chassis Cover	1	₩ B		
CH:	RMY2-1	Heat Sink Transistor (TR7 & TR8)	1	С		
CH₂	RDD4071-1	Drum, Dial, Large	1	№ B		
	RDD8008	Drum, Dial, Small	1	С		
CH ₃	RDH233-2	Back Plate, Dial	1	С		
CH₄	RDT5243	Shaft, Tuning	1	Α		
CH ₅	RDP215	Pointer, Dial	1	Α		
CHs	RDS417	Spring, Dial	1	Α		
CH ₇	RDZ05-3	Cord. Dial. 130cm (51%")	1	В		
СНа	RHG111	Rubber Cushion, Core Antenna M'tg.	2	С		

R-4418

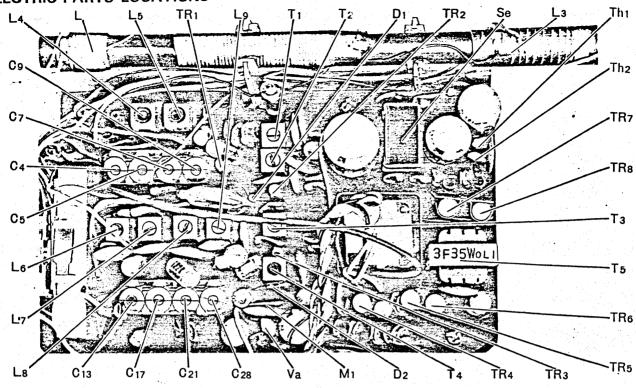
			•		K-4412
Ref.No.	Part No.	Description	Per Set (Pcs.)	Remarks	Price
	XYN3DC8RS	Red Screw, Chassis M'tg.	1	В	
	XTN3D10BR	Red Screw, Chassis M'tg.	5	В	
***	XSN3D8RS	Red Screw, Chassis Cover M'tg.	2	В	
	XTN3D8RS	Red Screw, Chassis Cover M'tg.	2	В	
	XANR2T20	Neon Lamp, Arrester (100 V)	1	A	
And the second s					
	•	ACCESSORIES			
A1	EAE1FB	Magnetic Earphone, 8Ω	1	В	
A ₂	RJP/74	Plug, Power Source	1	B	
Аз	RJP75	Plug, Power Source	1	В	
A4	RJP39	Plug, EXT. Antenna	1	B	
•		PACKING	e e e e e e e e e e e e e e e e e e e		
P ₁	RPP155	Polyethylene Cover	1	С	
P ₂	RPG349A	Carton Box	1	® C	
P ₃	RPN2003	Top Pad	2	С	
	RPN9050	Pad (Complete)	1	C	
P4 .	. RPN2001	Pad L (Supply as RPN9050)	. (1)	С	
P ₅	RPN2002	Pad R(Supply as RPN9050)	(1)	С	
P ₆	RQX5188A	Instruction Book	1	N B	

RECOMMENDED STOCK OF REPLACEMENT PARTS

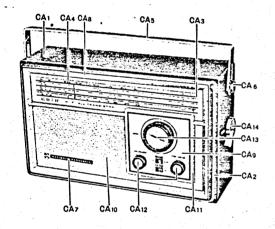
	Estimated Selling Q'ty of Radio Set							
Rank of Part	100	500	1,000	2,000	5.000	10,000		
A rank Parts	2	7	1 0	15	2 0	3 0		
B rank Parts	: . 1	3	5	. 7	10	2 0		
C rank Parts	0	1	2	3	4	5		

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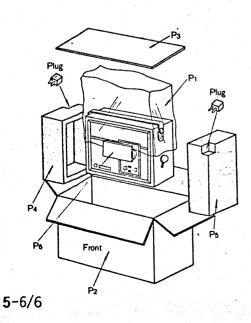




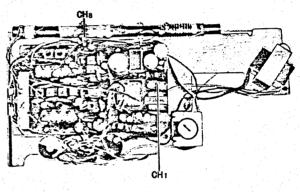
■ CABINET PARTS LOCATIONS

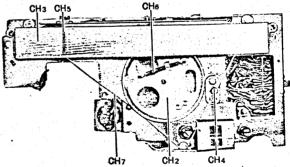


PACKING PARTS LOCATIONS

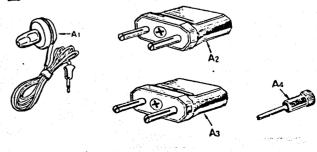


CHASSIS PARTS LOCATIONS





ACCESSORIES



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